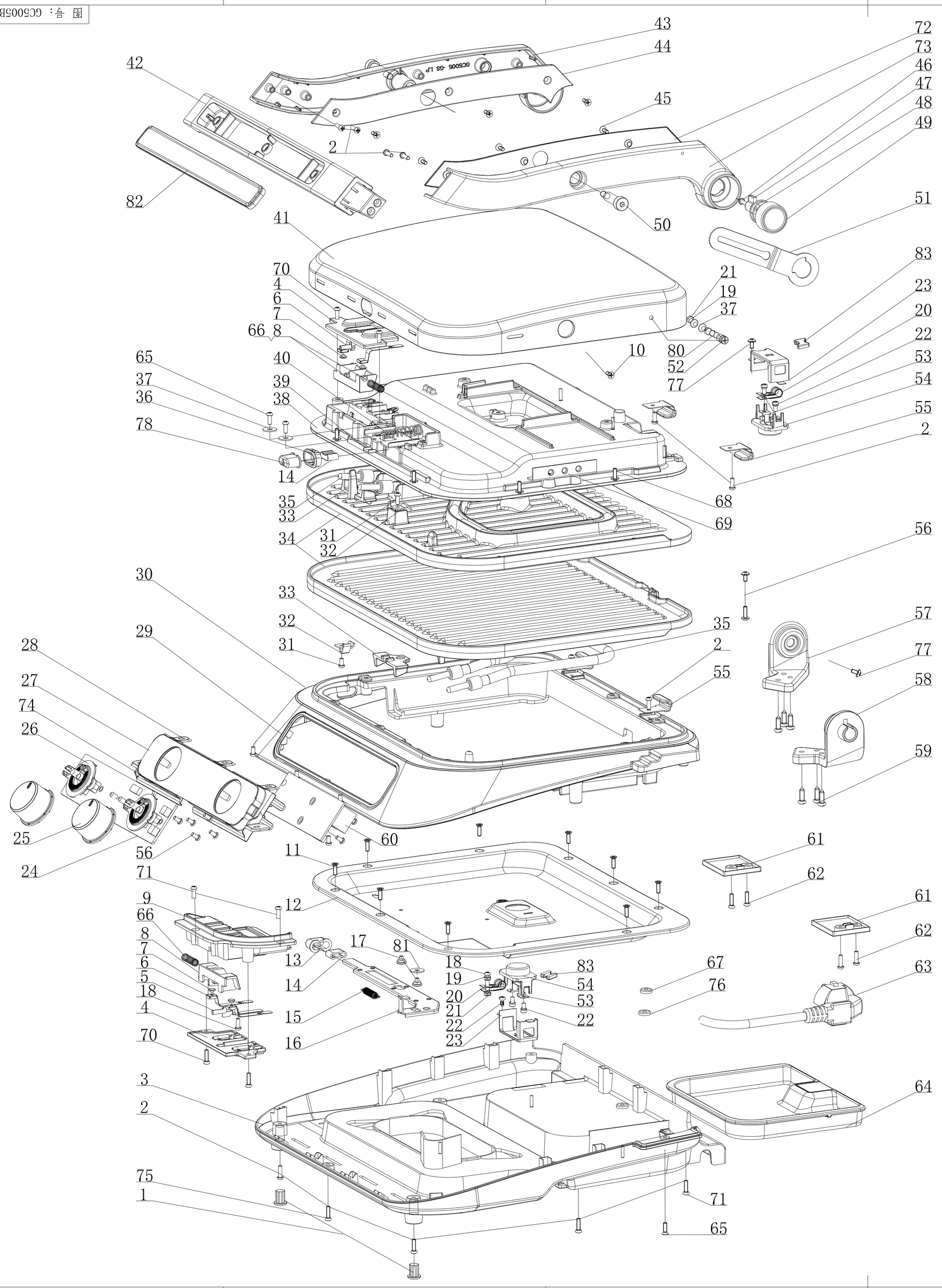
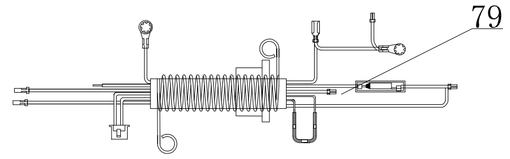
图 号：GC5005BB-3C-00-20




技术要求：

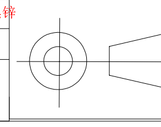
1. 产品规格:220-240VAC 50-60Hz 1800-2100W ；
2. 电源线规格：H05RR-F /3G*0.75mm^2/法国弯插/105cm/黑；
3. 产品工作角度为100±5℃;按下按钮,打开180°，两烤盘平放在桌面上；
4. 烤盘工作时表面中心温度为230±20℃；
5. 发热管：Φ8.0铝管,铆接在烤盘上,烤盘可拆卸；
6. 烤盘表面喷380℃黑色不粘涂层；
8. 五金上壳,塑胶下底盖,电木底座需喷油.外购需符合客户标准。




| 标记 | 处数 | 更改单号 | 更改描述 | | 签名 | 日期 |
|---|---|---|---|---|---|---|
| 83 | BBQ5003K-GS-40-02 | 硅胶垫 SILICON MAT | 2 | 硅胶/原色抛光/1g/邵氏硬度:50±5/耐温250℃ | | |
| 82 | GC5005-GS-10-11 | 把手装饰片 HANDLE COVER D | 1 | ABS710/表面电镀 | | |
| 81 | | 平垫圈 Washer | 1 | Φ6.2×Φ8.2×0.4/不锈钢SUS304 | | |
| 80 | GC5005B-GS-80-03 | 轴套 Bushing | 1 | SUS430/L4.5×Φ4.5×Φ3.2 | | |
| 79 | GC5005B-GS-02-01 | 内配线组件 Lead wire asm | 1 | GS/无氖灯 | | |
| 78 | GC5001-10-29 | 上释放按钮 U release Button | 1 | GFPBT-20 | | |
| 77 | | 自攻螺钉 Screw | 2 | ST3×6/十字槽/平圆头/Φ9垫圈/BT/碳钢加硬/镀镍 | | |
| 76 | XB3328-5-01 | 轴用弹性挡圈 Basic external washer | 1 | Φ3.0×Φ9.2×0.3/T8/氧化黑 | | |
| 75 | | 自攻螺钉 Screw | 1 | ST3×8/十字槽/平圆头/BT/碳钢加硬/氧化黑 | | |
| 74 | GC5005B-GS-20-03 | 隔热板 Thermal insulate plate | 2 | t0.3/云母片/210.9×53/5.9 | | |
| 73 | GC5005-GS-30-03 | 右抬杆 RIGHT POLE | 1 | ADC-12/300×35/抛镜光/120g | | |
| 72 | GC5005-GS-20-06 | 右抬杆盖 Right POLE COVER | 1 | t0.5/镀铝板/275×35 | | |
| 71 | | 自攻螺钉 Screw | 3 | ST3×8/十字槽/沉头/BT/碳钢加硬/氧化黑 | | |
| 70 | | 自攻螺钉 Screw | 4 | ST3×12/十字槽/平圆头/BT/碳钢加硬//镀黑锌 | | |
| 69 | GC3349-20-08 | 抬杆支架 Pole bracket | 2 | t1.2/SGCC/46×63×1.2 | | |
| 序号 | 代号 | 名称 | 数量 | 材料及规格 | | |

| 序号 | 代号 | 名称 | 数量 | 材料及规格 | 备注 |
|---|---|---|---|---|---|
| 68 | | 机制螺钉 Screw | 9 | M3×10/十字槽/沉头/A/碳钢加硬/镀黑锌 | |
| 67 | BBQ3608-8-07 | 隔热垫 Thermal insulate mat | 1 | BBQ3608/云母片/t1.0 | |
| 66 | GC5003-GS-80-03 | 压缩弹簧3 Compressing spring 3 | 2 | GC5003-GS/SUS304/Φ0.5×Φ5.5×22/P=2.6 | |
| 65 | | 自攻螺钉 Screw | 6 | ST3×8/十字槽/平圆头/BT/碳钢加硬/镀镍 | |
| 64 | GC5005-GS-10-04 | 接油盒 DRIP BOX | 1 | 塑胶原料/PPHJ730L | |
| 63 | | 电源线 Power cord asm | 1 | H05RR-F /3G0.75mm^2/法国弯插/105cm/黑/40/40/50/剥头5mm | |
| 62 | | 自攻螺钉 Screw | 4 | ST3×10/梅花槽/平圆头/BT/碳钢加硬/镀黑锌 | |
| 61 | GC5005-GS-10-10 | 电源线压盖 GPOWER COVER | 2 | PPHJ730L | |
| 60 | GC5005B-GS-60-01 | 电源板 POWER PCB | 1 | PCB/GS/L108×38 | |
| 59 | | 自攻螺钉 Screw | 6 | ST4×12/一十字槽/平圆头/BT/碳钢/镀镍 | |
| 58 | GC5005-GS-30-05 | 右铰链 RIGHT HINGE | 1 | GC5005-GS/ADC-12/60×55/表面振动研磨 | |
| 57 | GC5005-GS-30-04 | 左铰链 LEFT HINGE | 1 | GC5005-GS/ADC-12/60×55/表面振动研磨 | |
| 56 | | 自攻螺钉 Screw | 13 | ST3×8/十字槽/平圆头/垫圈/A/碳钢/镀蓝白锌 | |
| 55 | GC5005-GS-20-11 | 后扣钩 BACK CLASP | 4 | GC5005-GS/t0.4/不锈钢SUS301/43×23/哑光面 | |
| 54 | GC3349-30-09 | 感温头 Sensor head | 2 | GC3349/ADC-12/WT=8g | |
| 53 | GC3349-20-17 | NTC支架 NTC bracket | 2 | t0.5×45L×10P | |
| 52 | GC5005B-GS-80-02 | 定位销 LOCATING PIN | 1 | 铸铁Q235/L17×Φ6.5/镀镍 | |
| 51 | GC5005B-GS-20-02 | 角度杆 ANGLE POLE | 1 | t1.5/SUS430/107.7×14.9 | |
| 50 | GC5005B-GS-80-07 | 转轴 ROTATE SHAFT | 2 | Z30/Φ11.6×Φ7.7×33.2/镀镍/ | |
| 49 | GC5005-GS-10-16 | 按钮 PUSH BUTTON | 1 | HG-6061J | |
| 48 | GC5005B-GS-80-06 | 压缩弹簧1 COMPRESSING SPRING 1 | 1 | SUS304/Φ1.0×Φ18.4×L20×P=5.0 | |
| 47 | GC5005-GS-30-06 | 连接轴 CONNECT SHAFT | 1 | GC5005-GS/ADC-12/11×15/表面振动研磨 | |
| 46 | | 自攻螺钉 Screw | 1 | ST3×18/十字槽/平圆头/BT/碳钢加硬/镀镍 | |
| 45 | | 自攻螺钉 Screw | 6 | ST3×6/十字槽/沉头/BT/不锈钢SUS304 | |
| 44 | GC5005-GS-20-08 | 左抬杆盖 Left pole cover | 1 | t0.5/镀铝板/275×35 | |
| 43 | GC5005-GS-30-02 | 左抬杆 LEFT POLE | 1 | ADC-12/300×35/抛镜光/120g | |
| 42 | GC5005-GS-10-13 | 把手 HANDLE | 1 | 电木/HG-6061J | |
| 41 | GC5005-GS-20-01 | 上壳 UPPER HOUSING | 1 | t0.5/不锈铁SUS430/305.6×238.4/外表面拉丝纹 | |
| 40 | GC5005B-GS-80-05 | 压缩弹簧2 COMPRESSING SPRING 2 | 1 | SUS304/线径Φ0.9×大头Φ32.8×小头Φ23.7 | |
| 39 | GC5003-GS-20-04 | 释放架 Release bracket | 1 | SUS430/t1.2/87×48.6mm/BA面 | |
| 38 | GC5005-GS-10-14 | 上隔热板 UPPER INSULATE PLATE | 1 | 电木/HG-6061J | |
| 37 | | 平垫圈 Washer | 3 | Φ4.2×Φ12×0.8/不锈钢SUS304/FDA | |
| 36 | GC5001-10-18 | 释放按钮座 Release Button Seat | 1 | GFPA66-30 | |
| 35 | GC5003-3C-60-02 | 发热管 Heat element | 2 | 220V/900/口子型/Φ8.0铝管/CCC | |
| 34 | GC5005-GS-30-01 | 烤盘 Grill plate | 2 | C5005-GS/ADC-12/325×225 | |
| 33 | GC5003-GS-10-08 | 支撑块 crutch | 2 | PPS A360MB(f1) | |
| 32 | GC5005-GS-20-03 | 固定架 FIXING BRACKET | 2 | GC5005-GS/t1.0/不锈铁SUS430/20.5×16.5 | |
| 31 | | 自攻螺钉 Screw | 4 | ST3×8/一十字槽/平圆头/A/不锈钢SUS304 | |
| 30 | GC5005-GS-10-01 | 底座 BASE | 1 | HG-6061J | |
| 29 | GC5005-GS-10-03 | 装饰板 DECORATION PLATE | 1 | ABS/ABS710/表面电镀 | |
| 28 | GC5005B-GS-10-01 | 控制面板 DECORATION PLATE | 1 | PP GP-1007FC | |
| 27 | GC5005BB-3C-20-01 | 面膜 Membrane | 1 | t0.2/PET/199.7×39.4/黑色/丝印白色中文/PAHs | |
| 26 | GC5005B-GS-10-03 | 旋钮盖 Knob Cover | 2 | PC2856+25%ABS PA750 | |
| 25 | GC5005BB-3C-10-01 | 旋钮 Knob | 2 | ABS710/表面镀铬 | |
| 24 | GC5005B-GS-60-02 | 控制板 CONTROL PCB | 1 | PCB/GS/L178.2×W40 | |
| 23 | GC3349-20-14 | 感温头支架 Senssor head bracket | 2 | GC3349/t0.4/SGCC/88×29×0.4 | |
| 22 | | 螺钉组合件 Screw asm | 4 | M3×6/一十字槽/平圆头/带弹簧垫圈/B/碳钢/镀蓝白锌 | |
| 21 | | 六角螺母 Hexagonal nut | 6 | M3/h2.4-s5.5/碳钢/镀镍 | |
| 20 | EP2199-D-20-01 | 保险丝夹 Fuse clip | 2 | 0.4×47×11mm/不锈铁SUS430/普通亮光 | |
| 19 | | 弹簧垫圈 Spring washer | 8 | Φ3.1×Φ4.7×0.8/弹簧钢/镀镍 | |
| 18 | | 机制螺钉 Screw | 3 | M3×12/一十字槽/沉头/B/碳钢/镀镍 | |
| 17 | | 平头台阶铆钉 | 2 | Φ5.0×6.5/不锈钢SUS304 | |
| 16 | GC5005-GS-20-05 | 释放架 RELEASE BRACKET | 1 | GC5005-GS/t1.0/不锈铁SUS430/178.5×42 | |
| 15 | GC3349-80-04 | 拉伸弹簧 Tension spring | 1 | GC3349/65Mn发黑/Φ0.6×Φ5×19.5/P=0.6 | |
| 14 | GC5001-40-08 | 隔热套 Thermal insulate sleeve | 2 | 黑色硅胶 邵氏硬度55±5/0.5g | |
| 13 | GC5001-10-34 | 下释放按钮 L release Button | 1 | GFPBT-20 | |
| 12 | GC5005-GS-20-02 | 下反射板 LOWER REFLECTIVE P | 1 | GC5005-GS/t0.5/镀铝板SAIC/340×270 | |
| 11 | | 自攻螺钉 Screw | 9 | ST3×10/十字槽/沉头/A/不锈钢SUS304 | |
| 10 | GC5005C-3C-80-01 | 定位销2 LOCATING PIN 2 | 1 | Q235/φ6.5×15/镀镍/PAHs | |
| 9 | GC5005-GS-10-09 | 端子盖 PROTECTIVE COVER | 1 | 电木/HG-6061J | |
| 8 | GC5003-GS-10-07 | 弹片护套 Spring plate sheath | 2 | GN2330/PA9T | |
| 7 | GC3352-80-06 | 银触点2 Silver contact point 2 | 4 | Φ6银触点/银层膜厚为>30um | |
| 6 | GC5003-GS-60-02 | 弹片 Spring plate | 4 | t0.3/铍铜 | |
| 5 | GC5003-GS-20-10 | 接地片 Grounding piece | 2 | t0.3/铍铜/52.5×25.5/热处理 | |
| 4 | GC5003-GS-10-06 | 弹片盖 Spring plate cover | 2 | PPS A360MB(f1) | |
| 3 | GC5005-GS-10-02 | 底座盖 BASE COVER | 1 | PPHJ730L | |
| 2 | | 自攻螺钉 Screw | 15 | ST3×10/十字槽/平圆头/BT/碳钢加硬/镀黑锌 | |
| 1 | BBQ3628-40-01 | 胶脚 Foot | 2 | 硅胶/邵氏硬度:50±5 | |

| | | | |
|---|---|---|---|
| 型 号：GC5005BB-CE Grill 烤肉架 | | 广东新宝电器股份有限公司 | |
| 名 称：爆炸图(ETL) Exploded Drawing | | 图 号：GC5005BB-CE-00-20 | 版次：A |
| 编 码： | 阶段:F | 设 计： | 日 期： |
| 比 例:1:2 | | 校 对： | 日 期： |
| 单 位： mm | | 审 核： | 日 期： |
| 幅 面： A1 | | 标准化： | 日 期： |
| 共 1 张 第 1 张 | | 批 准： | 日 期： |



Form No.01-165-E